



INSERT CHASERS (100 SERIES)

AMERICAN NATIONAL FORMS - UNC, UNF, UNS

RIGHT AND LEFT HAND THREADS

1

SIZE	BLANK WIDTH	PRICE CODE	SEMI FINISHED	STEEL / 10 POS. HOOK			BRASS / 5 NEG. HOOK		
				22 CHAMFER	33 CHAMFER	45 CHAMFER	22 CHAMFER	33 CHAMFER	45 CHAMFER
#0-80 NF	5/8" WIDE	IQ	80201	50601	50602	50603	50604	50605	50606
#1-64 NC	5/8" WIDE	IQ	80203	50607	50608	50609	50610	50611	50612
#1-72 NF	5/8" WIDE	IQ	80205	50613	50614	50615	50616	50617	50618
#2-56 NC	5/8" WIDE	IQ	80207	50619	50620	50621	50622	50623	50624
#2-64 NF	5/8" WIDE	IQ	80209	50625	50626	50627	50628	50629	50630
#3-48 NC	5/8" WIDE	IQ	80211	50631	50632	50633	50634	50635	50636
#3-56 NF	5/8" WIDE	IQ	80213	50637	50638	50639	50640	50641	50642
#4-40 NC	5/8" WIDE	IB	80215	50643	50644	50645	50646	50647	50648
#4-40 NC LH	5/8" WIDE	IQ	80485	51453	51454	51455	51456	51457	51458
#4-48 NF	5/8" WIDE	IQ	80217	50649	50650	50651	50652	50653	50654
#5-40 NC	5/8" WIDE	IB	80219	50655	50656	50657	50658	50659	50660
#5-40 NC LH	5/8" WIDE	IQ	80487	51459	51460	51461	51462	51463	51464
#5-44 NF	5/8" WIDE	IQ	80221	50661	50662	50663	50664	50665	50666
#6-32 NC	5/8" WIDE	IB	80223	50667	50668	50669	50670	50671	50672
#6-32 NC LH	5/8" WIDE	IQ	80489	51465	51466	51467	51468	51469	51470
#6-40 NF	5/8" WIDE	IB	80225	50673	50674	50675	50676	50677	50678
#8-32 NC	5/8" WIDE	IB	80227	50679	50680	50681	50682	50683	50684
#8-32 NC LH	5/8" WIDE	IQ	80491	51471	51472	51473	51474	51475	51476
#8-36 NF	5/8" WIDE	IB	80229	50685	50686	50687	50688	50689	50690
#8-36 NF LH	5/8" WIDE	IQ	80493	51477	51478	51479	51480	51481	51482
#8-40 NS	5/8" WIDE	IQ	80231	50691	50692	50693	50694	50695	50696
#8-40 NS LH	5/8" WIDE	IQ	80495	51483	51484	51485	51486	51487	51488
#10-24 NC	5/8" WIDE	IB	80233	50697	50698	50699	50700	50701	50702
#10-24 NC LH	5/8" WIDE	IQ	80497	51489	51490	51491	51492	51493	51494
#10-32 NF	5/8" WIDE	IB	80235	50703	50704	50705	50706	50707	50708
#10-32 NF LH	5/8" WIDE	IQ	80499	51495	51496	51497	51498	51499	51500
#10-40 NS	5/8" WIDE	IJ	80237	50709	50710	50711	50712	50713	50714
#12-24 NC	5/8" WIDE	IB	80239	50715	50716	50717	50718	50719	50720
#12-28 NF	5/8" WIDE	IB	80241	50721	50722	50723	50724	50725	50726
#12-32 NS	5/8" WIDE	IJ	80243	50727	50728	50729	50730	50731	50732
#14-24 NS	5/8" WIDE	IJ	80245	50733	50734	50735	50736	50737	50738
1/4-20 NC	5/8" WIDE	IB	80247	50739	50740	50741	50742	50743	50744
1/4-20 NC LH	5/8" WIDE	IQ	80501	51501	51502	51503	51504	51505	51506
1/4-24 NS	5/8" WIDE	IJ	80249	50745	50746	50747	50748	50749	50750
1/4-28 NF	5/8" WIDE	IB	80251 C	50751	50752	50753	50754	50755	50756
1/4-28 NC LH	5/8" WIDE	IQ	80503	51507	51508	51509	51510	51511	51512
1/4-32 NS	5/8" WIDE	IJ	80253	50757	50758	50759	50760	50761	50762
1/4-32 NS LH	5/8" WIDE	IQ	80505	51513	51514	51515	51516	51517	51518
1/4-36 UN	5/8" WIDE	IJ	80255	50763	50764	50765	50766	50767	50768
1/4-40 NS	5/8" WIDE	IJ	80257	50769	50770	50771	50772	50773	50774
1/4-40 NS LH	5/8" WIDE	IQ	80507	51519	51520	51521	51522	51523	51524
5/16-18 NC	5/8" WIDE	IB	80259 C	50775	50776	50777	50778	50779	50780
5/16-18 NC LH	5/8" WIDE	IQ	80509	51525	51526	51527	51528	51529	51530
5/16-20 UN	5/8" WIDE	IJ	80261	50781	50782	50783	50784	50785	50786
5/16-24 NF	5/8" WIDE	IB	80263	50787	50788	50789	50790	50791	50792
5/16-24 NF LH	5/8" WIDE	IQ	80511	51531	51532	51533	51534	51535	51536
5/16-27 UN	5/8" WIDE	IJ	80265	50793	50794	50795	50796	50797	50798
5/16-28 NS	5/8" WIDE	IQ	80267	50799	50800	50801	50802	50803	50804
5/16-32 NS	5/8" WIDE	IJ	80269	50805	50806	50807	50808	50809	50810
5/16-40 NS	5/8" WIDE	IJ	80271	50811	50812	50813	50814	50815	50816
11/32-32 UN	5/8" WIDE	IJ	80273	50817	50818	50819	50820	50821	50822

Quality™ CHASERS for CLEVELAND STYLE DIE HEADS

C = Available in M-42 steel

RED = Normally available for IMMEDIATE SHIPMENT



INSERT CHASERS (100 SERIES)

AMERICAN NATIONAL FORMS - UNC, UNF, UNS

RIGHT AND LEFT HAND THREADS

2

SIZE	BLANK WIDTH	PRICE CODE	SEMI FINISHED	STEEL / 15 POS. HOOK			BRASS / 5 NEG. HOOK		
				22 CHAMFER	33 CHAMFER	45 CHAMFER	22 CHAMFER	33 CHAMFER	45 CHAMFER
3/8-16 NC	5/8" WIDE	IB	80275 C	50823	50824	50825	50826	50827	50828
3/8-16 NC LH	5/8" WIDE	IQ	80513	51537	51538	51539	51540	51541	51542
3/8-20 UN	5/8" WIDE	IJ	80277	50829	50830	50831	50832	50833	50834
3/8-24 NF	5/8" WIDE	IB	80279 C	50835	50836	50837	50838	50839	50840
3/8-24 NF LH	5/8" WIDE	IQ	80515	51543	51544	51545	51546	51547	51548
3/8-27 UN	5/8" WIDE	IJ	80281	50841	50842	50843	50844	50845	50846
3/8-32 NS	5/8" WIDE	IJ	80283	50847	50848	50849	50850	50851	50852
3/8-32 NS LH	5/8" WIDE	IQ	80517	51549	51550	51551	51552	51553	51554
3/8-40 UN	5/8" WIDE	IJ	80285	50853	50854	50855	50856	50857	50858
7/16-14 NC	5/8" WIDE	IB	80287	50859	50860	50861	50862	50863	50864
7/16-14 NC LH	5/8" WIDE	IQ	80519	51555	51556	51557	51558	51559	51560
7/16-20 NF	5/8" WIDE	IB	80289	50865	50866	50867	50868	50869	50870
7/16-20 NF LH	5/8" WIDE	IQ	80521	51561	51562	51563	51564	51565	51566
7/16-24 NS	5/8" WIDE	IJ	80291	50871	50872	50873	50874	50875	50876
7/16-24 NS LH	5/8" WIDE	IQ	80523	51567	51568	51569	51570	51571	51572
7/16-27 UN	5/8" WIDE	IJ	80293	50877	50878	50879	50880	50881	50882
7/16-28 NS	5/8" WIDE	IJ	80295	50883	50884	50885	50886	50887	50888
7/16-32 NS	5/8" WIDE	IJ	80297	50889	50890	50891	50892	50893	50894
15/32-32 NS	5/8" WIDE	IJ	80299	50895	50896	50897	50898	50899	50900
1/2-13 NC	5/8" WIDE	IB	80301 C	50901	50902	50903	50904	50905	50906
1/2-13 NC LH	5/8" WIDE	IQ	80525	51573	51574	51575	51576	51577	51578
1/2-16 UN	5/8" WIDE	IJ	80303	50907	50908	50909	50910	50911	50912
1/2-20 NF	5/8" WIDE	IB	80305	50913	50914	50915	50916	50917	50918
1/2-20 NF LH	5/8" WIDE	IQ	80527	51579	51580	51581	51582	51583	51584
1/2-24 NS	5/8" WIDE	IJ	80307	50919	50920	50921	50922	50923	50924
1/2-27 NS	5/8" WIDE	IJ	80309	50925	50926	50927	50928	50929	50930
1/2-28 NS	5/8" WIDE	IJ	80311	50931	50932	50933	50934	50935	50936
1/2-32 NS	5/8" WIDE	IQ	80313	50937	50938	50939	50940	50941	50942
9/16-12 NC	5/8" WIDE	IB	80315	50943	50944	50945	50946	50947	50948
9/16-18 NF	5/8" WIDE	IB	80317	50949	50950	50951	50952	50953	50954
9/16-18 NF LH	5/8" WIDE	IQ	80529	51585	51586	51587	51588	51589	51590
9/16-20 UN	5/8" WIDE	IJ	80319	50955	50956	50957	50958	50959	50960
9/16-24 NS	5/8" WIDE	IB	80321	50961	50962	50963	50964	50965	50966
9/16-27 UN	5/8" WIDE	IJ	80323	50967	50968	50969	50970	50971	50972
9/16-32 UN	5/8" WIDE	IJ	80325	50973	50974	50975	50976	50977	50978
5/8-11 NC	5/8" WIDE	IB	80327	50979	50980	50981	50982	50983	50984
5/8-11 NC LH	5/8" WIDE	IQ	80531	51591	51592	51593	51594	51595	51596
5/8-18 NF	5/8" WIDE	IB	80329	50985	50986	50987	50988	50989	50990
5/8-18 NF LH	5/8" WIDE	IQ	80533	51597	51598	51599	51600	51601	51602
5/8-24 NS	5/8" WIDE	IJ	80331	50991	50992	50993	50994	50995	50996
5/8-27 UN	5/8" WIDE	IJ	80333	50997	50998	50999	51000	51001	51002
11/16-16 UN	5/8" WIDE	IJ	80335	51003	51004	51005	51006	51007	51008
11/16-18 UN	5/8" WIDE	IJ	80337	51009	51010	51011	51012	51013	51014
11/16-20 UN	5/8" WIDE	IJ	80339	51015	51016	51017	51018	51019	51020
11/16-24 UN	5/8" WIDE	IJ	80341	51021	51022	51023	51024	51025	51026
11/16-27 UN	5/8" WIDE	IJ	80343	51027	51028	51029	51030	51031	51032
11/16-32 UN	5/8" WIDE	IJ	80345	51033	51034	51035	51036	51037	51038
3/4-10 NC	5/8" WIDE	IB	80347	51039	51040	51041	51042	51043	51044
3/4-10 NC LH	5/8" WIDE	IQ	80535	51603	51604	51605	51606	51607	51608
3/4-12 UN	5/8" WIDE	IJ	80349	51045	51046	51047	51048	51049	51050
3/4-14 UN	5/8" WIDE	IJ	80351	51051	51052	51053	51054	51055	51056
3/4-16 NF	5/8" WIDE	IB	80353	51057	51058	51059	51060	51061	51062
3/4-16 NF LH	5/8" WIDE	IQ	80537	51609	51610	51611	51612	51613	51614
3/4-18 UN	5/8" WIDE	IJ	80355 C	51063	51064	51065	51066	51067	51068
3/4-20 NS	5/8" WIDE	IJ	80357	51069	51070	51071	51072	51073	51074
3/4-24 UN	5/8" WIDE	IJ	80359	51075	51076	51077	51078	51079	51080
3/4-27 UN	5/8" WIDE	IJ	80361	51081	51082	51083	51084	51085	51086
3/4-32 UN	5/8" WIDE	IJ	80363	51087	51088	51089	51090	51091	51092
13/16-16 UN	5/8" WIDE	IJ	80365	51093	51094	51095	51096	51097	51098
13/16-18 UN	5/8" WIDE	IJ	80367	51099	51100	51101	51102	51103	51104
13/16-20 UN	5/8" WIDE	IJ	80369	51105	51106	51107	51108	51109	51110
13/16-27 UN	5/8" WIDE	IJ	80371	51111	51112	51113	51114	51115	51116
13/16-32 UN	5/8" WIDE	IJ	80373	51117	51118	51119	51120	51121	51122

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INSERT CHASERS (100 SERIES)

AMERICAN NATIONAL FORMS - UNC, UNF, UNS

RIGHT AND LEFT HAND THREADS

3

SIZE	BLANK WIDTH	PRICE CODE	SEMI FINISHED	STEEL / 15 POS. HOOK			BRASS / 5 NEG. HOOK		
				22	33	45	22	33	45
				CHAMFER	CHAMFER	CHAMFER	CHAMFER	CHAMFER	CHAMFER
7/8-9 NC	5/8" WIDE	IB	80375	51123	51124	51125	51126	51127	51128
7/8-9 NC LH	5/8" WIDE	IQ	80539	51615	51616	51617	51618	51619	51620
7/8-12 UN	5/8" WIDE	IJ	80377	51129	51130	51131	51132	51133	51134
7/8-14 NF	5/8" WIDE	IB	80379	51135	51136	51137	51138	51139	51140
7/8-14 NF LH	5/8" WIDE	IQ	80541	51621	51622	51623	51624	51625	51626
7/8-16 UN	5/8" WIDE	IJ	80381	51141	51142	51143	51144	51145	51146
7/8-18 UN	5/8" WIDE	IJ	80383	51147	51148	51149	51150	51151	51152
7/8-20 NS	5/8" WIDE	IJ	80385	51153	51154	51155	51156	51157	51158
7/8-27 UN	5/8" WIDE	IJ	80387	51159	51160	51161	51162	51163	51164
7/8-32 UN	5/8" WIDE	IJ	80389	51165	51166	51167	51168	51169	51170
15/16-16 UN	5/8" WIDE	IJ	80391	51171	51172	51173	51174	51175	51176
15/16-18 UN	5/8" WIDE	IJ	80393	51177	51178	51179	51180	51181	51182
15/16-20 UN	5/8" WIDE	IJ	80395	51183	51184	51185	51186	51187	51188
1-8 NC	5/8" WIDE	IB	80397	51189	51190	51191	51192	51193	51194
1-8 NC LH	5/8" WIDE	IQ	80543	51627	51628	51629	51630	51631	51632
1-12 NF	5/8" WIDE	IB	80399	51195	51196	51197	51198	51199	51200
1-14 NS	5/8" WIDE	IB	80401 C	51201	51202	51203	51204	51205	51206
1-14 NF LH	5/8" WIDE	IQ	80545	51633	51634	51635	51636	51637	51638
1-16 UN	5/8" WIDE	IJ	80403	51207	51208	51209	51210	51211	51212
1-20 UN	5/8" WIDE	IJ	80405	51213	51214	51215	51216	51217	51218
1-24 UN	5/8" WIDE	IJ	80407	51219	51220	51221	51222	51223	51224
1-27 UN	5/8" WIDE	IJ	80409	51225	51226	51227	51228	51229	51230
1-28 UN	5/8" WIDE	IJ	80411	51231	51232	51233	51234	51235	51236
1 1/16-12 UN	5/8" WIDE	IJ	80413	51237	51238	51239	51240	51241	51242
1 1/16-14 UN	5/8" WIDE	IJ	80415	51243	51244	51245	51246	51247	51248
1 1/16-16 UN	5/8" WIDE	IJ	80417	51249	51250	51251	51252	51253	51254
1 1/16-18 UN	5/8" WIDE	IJ	80419	51255	51256	51257	51258	51259	51260
1 1/16-20 UN	5/8" WIDE	IJ	80421	51261	51262	51263	51264	51265	51266
1 1/8 7-NC	5/8" WIDE	IB	80423	51267	51268	51269	51270	51271	51272
1 1/8 12 NF	5/8" WIDE	IB	80425	51273	51274	51275	51276	51277	51278
1 1/8 16 UN	5/8" WIDE	IJ	80427	51279	51280	51281	51282	51283	51284
1 1/8 18 UN	5/8" WIDE	IJ	80429	51285	51286	51287	51288	51289	51290
1 1/8 20 UN	5/8" WIDE	IJ	80431	51291	51292	51293	51294	51295	51296
1 1/8 24 UN	5/8" WIDE	IJ	80433	51297	51298	51299	51300	51301	51302
1 3/16-12 UN	5/8" WIDE	IJ	80435	51303	51304	51305	51306	51307	51308
1 3/16-16 UN	5/8" WIDE	IJ	80437	51309	51310	51311	51312	51313	51314
1 3/16-18 UN	5/8" WIDE	IJ	80439	51315	51316	51317	51318	51319	51320
1 1/4-7 NC	5/8" WIDE	IB	80441	51321	51322	51323	51324	51325	51326
1 1/4-12 NF	5/8" WIDE	IB	80443	51327	51328	51329	51330	51331	51332
1 1/4-14 UN	5/8" WIDE	IJ	80445	51333	51334	51335	51336	51337	51338
1 1/4-16 UN	5/8" WIDE	IJ	80447	51339	51340	51341	51342	51343	51344
1 1/4-18 UN	5/8" WIDE	IJ	80449	51345	51346	51347	51348	51349	51350
1 1/4-20 UN	5/8" WIDE	IJ	80451	51351	51352	51353	51354	51355	51356
1 1/4-24 UN	5/8" WIDE	IJ	80453	51357	51358	51359	51360	51361	51362
1 5/16-12 UN	5/8" WIDE	IJ	80455	51363	51364	51365	51366	51367	51368
1 5/16-16 UN	5/8" WIDE	IJ	80457	51369	51370	51371	51372	51373	51374
1 5/16-18 UN	5/8" WIDE	IJ	80459	51375	51376	51377	51378	51379	51380
1 3/8-6 NC	5/8" WIDE	IQ	80461	51381	51382	51383	51384	51385	51386
1 3/8 12 NF	5/8" WIDE	IB	80463	51387	51388	51389	51390	51391	51392
1 3/8-16 UN	5/8" WIDE	IJ	80465	51393	51394	51395	51396	51397	51398
1 3/8-18 UN	5/8" WIDE	IJ	80467	51399	51400	51401	51402	51403	51404
1 1/2-6 NC	5/8" WIDE	IQ	80469	51405	51406	51407	51408	51409	51410
1 1/2-12 NF	5/8" WIDE	IB	80471	51411	51412	51413	51414	51415	51416
1 1/2-16 UN	5/8" WIDE	IJ	80473	51417	51418	51419	51420	51421	51422
1 1/2-24 UN	5/8" WIDE	IJ	80475	51423	51424	51425	51426	51427	51428
1 3/4-5 NC	5/8" WIDE	IQ	80477	51429	51430	51431	51432	51433	51434
1 3/4-12 NS	5/8" WIDE	IQ	80479	51435	51436	51437	51438	51439	51440
2-12 NS	5/8" WIDE	IQ	80481	51441	51442	51443	51444	51445	51446
2 1/4 12 NS	5/8" WIDE	IQ	80483	51447	51448	51449	51450	51451	51452

Quality™ CHASERS for CLEVELAND STYLE DIE HEADS

C = Available in M-42 steel

RED = Normally available for IMMEDIATE SHIPMENT



INSERT CHASERS (100 SERIES)

ISO METRIC THREAD FORMS

RIGHT HAND THREADS

4

SIZE	BLANK WIDTH	PRICE CODE	SEMI FINISHED	STEEL / 10 POS. HOOK			BRASS / 5 NEG. HOOK		
				22	33	45	22	33	45
				CHAMFER	CHAMFER	CHAMFER	CHAMFER	CHAMFER	CHAMFER
M4 X .7	5/8" WIDE	IB	80547	51639	51640	51641	51642	51643	51644
M4.5 X .75	5/8" WIDE	IB	80549	51645	51646	51647	51648	51649	51650
M5 X .8	5/8" WIDE	IB	80551	51651	51652	51653	51654	51655	51656
M6 X 1.0	5/8" WIDE	IB	80553	51657	51658	51659	51660	51661	51662



INSERT CHASERS (100 SERIES)

ISO METRIC THREAD FORMS

RIGHT HAND THREADS

SIZE	BLANK WIDTH	PRICE CODE	SEMI FINISHED	STEEL / 15 POS. HOOK			BRASS / 5 NEG. HOOK		
				22	33	45	22	33	45
				CHAMFER	CHAMFER	CHAMFER	CHAMFER	CHAMFER	CHAMFER
M8 X 1	5/8" WIDE	IB	80555	51663	51664	51665	51666	51667	51668
M8 X 1.25	5/8" WIDE	IB	80557	51669	51670	51671	51672	51673	51674
M10 X 1	5/8" WIDE	IB	80559	51675	51676	51677	51678	51679	51680
M10 X 1.25	5/8" WIDE	IB	80561	51681	51682	51683	51684	51685	51686
M10 X 1.5	5/8" WIDE	IB	80563	51687	51688	51689	51690	51691	51692
M12 X 1.25	5/8" WIDE	IB	80565	51693	51694	51695	51696	51697	51698
M12 X 1.5	5/8" WIDE	IB	80567	51699	51700	51701	51702	51703	51704
M12 X 1.75	5/8" WIDE	IB	80569	51705	51706	51707	51708	51709	51710
M14 X 1.5	5/8" WIDE	IB	80571	51711	51712	51713	51714	51715	51716
M14 X 2	5/8" WIDE	IB	80573	51717	51718	51719	51720	51721	51722
M16 X 1.5	5/8" WIDE	IB	80575	51723	51724	51725	51726	51727	51728
M16 X 2	5/8" WIDE	IB	80577	51729	51730	51731	51732	51733	51734
M18 X 1.5	5/8" WIDE	IB	80579	51735	51736	51737	51738	51739	51740
M18 X 2.5	5/8" WIDE	IB	80581	51741	51742	51743	51744	51745	51746
M20 X 1.5	5/8" WIDE	IB	80583	51747	51748	51749	51750	51751	51752
M20 X 2.5	5/8" WIDE	IB	80585	51753	51754	51755	51756	51757	51758
M22 X 1.5	5/8" WIDE	IB	80587	51759	51760	51761	51762	51763	51764
M22 X 2.5	5/8" WIDE	IB	80589	51765	51766	51767	51768	51769	51770

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